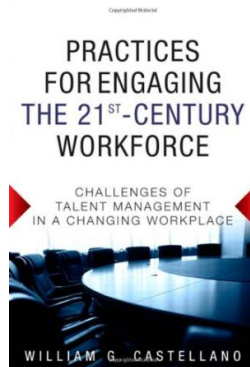


## Practices for Engaging the 21st Century Workforce: Challenges of Talent Management in a Changing Workplace



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